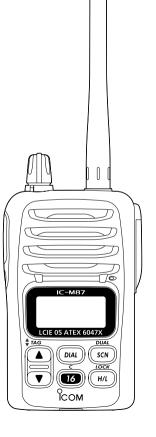
o ICOM

INSTRUCTION MANUAL

VHF MARINE TRANSCEIVER



Icom Inc.



IN CASE OF EMERGENCY

If your vessel requires assistance, contact other vessels and the Coast Guard by sending a distress call on Channel 16.

USING CHANNEL 16

DISTRESS CALL PROCEDURE

- 1. "MAYDAY MAYDAY MAYDAY."
- 2. "THIS IS" (name of vessel)
- 3. Your call sign or other indication of the vessel.
- 4. "LOCATED AT" (your position)
- 5. The nature of the distress and assistance required.
- 6. Any other information which might facilitate the rescue.

RECOMMENDATION

CLEAN THE TRANSCEIVER THOROUGHLY WITH FRESH WATER after exposure to saltwater. Otherwise, the transceiver's keys, switches and controllers may become inoperable due to salt crystallization.

NOTE: DO NOT wash the transceiver in water if there is any reason to suspect the waterproofing may not be effective. For example, in cases where the battery pack rubber seal is damaged, the transceiver/battery pack is cracked or broken, or has been dropped, or when the battery pack is detached from the transceiver.



FOREWORD

Thank you for purchasing this Icom product. The IC-M87 VHF MARINE TRANSCEIVER is designed and built with Icom's state of the art technology and craftsmanship. With proper care this product should provide you with years of trouble-free operation.

IMPORTANT

READ ALL INSTRUCTIONS carefully and completely before using the transceiver.

SAVE THIS INSTRUCTION MANUAL—This

instruction manual contains important operating instructions for the IC-M87.

EXPLICIT DEFINITIONS

| WORD | DEFINITION | | | |
|-------------------|---|--|--|--|
| △DANGER! | Personal death, serious injury or an explo- sion may occur. | | | |
| ∆WARNING ! | Personal injury, fire hazard or electric shock may occur. | | | |
| CAUTION | Equipment damage may occur. | | | |
| NOTE | If disregarded, inconvenience only. No risk of personal injury, fire or electric shock. | | | |

FEATURES

22 free channels for PMR use

The IC-M87 has 22 free channels reserved for PMR use (146–174MHz). Wide/narrow channel spacing is programmable for each channel, and CTCSS and DTCS signaling is included.

*Appropriate license will be required.

Tough waterproof construction

The IC-M87 is built tough to withstand hazardous and unhospitable environments at sea and on land. Even if the IC-M87 is dropped into water, it's waterproofing* will protect it from harm. The compact and durable body meets the military specifications (MIL-STD).

* Equivalent to JIS waterproof grade 7 or IPX7 of the corresponding International Standard IEC 529 (1989). (1m depth for 30 minutes)

Simple operation

6 clearly labelled buttons on the front panel and the volume/power knob maximize simplicity of operation. Even when wearing gloves, the large buttons are easy to operate. A large, clear LCD with backlighting and backlit buttons make night time operation simple.

PRECAUTIONS

▲ **DANGER!** Use and charge only specified Icom battery packs with Icom radios or Icom chargers. Only Icom battery packs are tested and approved for use with Icom radios or charged with Icom chargers. Using third-party or counterfeit battery packs or chargers may cause smoke, fire, or cause the battery to burst.

 \triangle **WARNING! NEVER** connect the transceiver to an AC outlet. This may pose a fire hazard or result in an electric shock.

 \triangle **WARNING! NEVER** hold the transceiver so that the antenna is very close to, or touching exposed parts of the body, especially the face or eyes, while transmitting. The transceiver will perform best if the microphone is 5 to 10 cm away from the lips and the transceiver is vertical.

CAUTION: NEVER connect the transceiver to a power source other than the BP-227AX. Such a connection will ruin the transceiver.

DO NOT use or place the transceiver in direct sunlight or in areas with temperatures below -15° C or above $+55^{\circ}$ C: Marine, below -25° C or above $+55^{\circ}$ C: PMR.

KEEP the transceiver out of the reach of children.

KEEP the transceiver at least 0.9 meter away from your vessel's magnetic navigation compass.

BE CAREFUL! The transceiver meets IPX7* requirements for waterproof protection. However, once the transceiver has been dropped, waterproof protection cannot be guaranteed because of possible damage to the transceiver's case or the waterproof seal.

* Only when the BP-227AX, flexible antenna, [SP MIC] jack cover is attached.

MAKE SURE the flexible antenna and battery pack are securely attached to the transceiver, and that the antenna and battery pack are dry before attachment. Exposing the inside of the transceiver to water will result in serious damage to the transceiver.

After exposure to water, clean the battery contacts thoroughly with fresh water and dry them completely to remove any water or salt residue.

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INTRINSIC SAFETY



Versions of the IC-M87 which display the "EX" marking on the serial number seal.

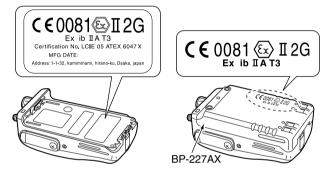
The approval rating for these models is II2G Ex ib IIA T3.

WARNING! NEVER charge the BP-227AX (with/without the transceiver) in an explosive atmosphere. The optional battery chargers are not approved as Intrinsically Safe.

When the transceiver is used in a hazardous area, the BP-227AX **MUST** be attached, either the jack cover or HM-138 **MUST** be attached to the speaker-microphone connector.

KEEP the transceiver and the BP-227AX clean to avoid any risk of ignition due to the build-up of electrostatic charges.

Repair of Icom radios should only be carried out by authorized Icom distributors. In particular, repair of ATEX approved radios can **ONLY** be done by Icom to maintain the intrinsically safe rating. **NEVER** attempt to repair an ATEX approved radio. Only Icom has the repair expertise and procedures to maintain the ATEX approval. Contact your Icom distributor or authorised dealer for details. The ATEX standard is described on the 94/9/EC sticker (Ex Marking) and BP-227AX as below.



- DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE MAY BE PRESENT.
- DO NOT CHARGE THE BATTERY IN HAZARDOUS LOCATION.

OPERATING RULES

♦ Priorities

- Read all rules and regulations pertaining to priorities and keep an up-to-date copy handy. Safety and distress calls take priority over all others.
- You must monitor Channel 16 when you are not operating on another channel.
- False or fraudulent distress calls are prohibited under law.

♦ Privacy

- Information overheard but not intended for you cannot lawfully be used in any way.
- Indecent or profane language is prohibited.

♦ Radio licenses (1) SHIP STATION LICENSE

When your craft is equipped with a VHF FM transceiver, you must have a current radio station license before using the transceiver. It is unlawful to operate a ship station which is not licensed.

Inquire through your dealer or the appropriate government agency for a Ship-Radiotelephone license. This license includes the call sign which is your craft's identification for radio purposes.

(2) OPERATOR'S LICENSE

A restricted Radiotelephone Operator Permit is the license most often held by small vessel radio operators when a radio is not required for safety purposes.

The Restricted Radiotelephone Operator Permit must be posted near the transceiver or be kept with the operator. Only a licensed radio operator may operate a transceiver.

However, non-licensed individuals may talk over a transceiver if a licensed operator starts, supervises, ends the call and makes the necessary log entries.

A current copy of the applicable government rules and regulations is only required to be on hand for vessels in which a radio telephone is compulsory. However, even if you are not required to have these on hand it is your responsibility to be thoroughly acquainted with all pertinent rules and regulations.

2

SUPPLIED ACCESSORIES AND ATTACHMENTS

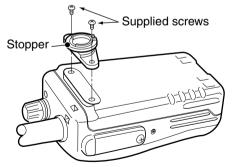
♦ Supplied accessories

| The following accessories are supplied: | | | | | | | | | | | | |
|---|-----|--|--|--|--|--|--|--|--|--|--|--|
| Swivel belt clip | | | | | | | | | | | | |
| Stopper for the swivel belt clip | . 1 | | | | | | | | | | | |
| Screws for the swivel belt clip | . 2 | | | | | | | | | | | |
| • Flexible antenna | . 1 | | | | | | | | | | | |
| • Handstrap | . 1 | | | | | | | | | | | |
| Battery pack | | | | | | | | | | | | |
| • AC adapter* | . 1 | | | | | | | | | | | |
| Battery charger | | | | | | | | | | | | |
| *Not supplied with some version | | | | | | | | | | | | |

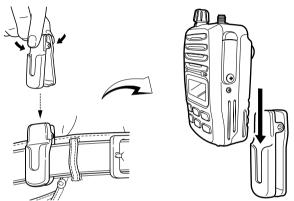
Swivel belt clip

To attach:

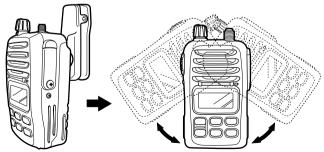
1 Attach the stopper to the back of the transceiver.



② Clip the belt clip to a part of your belt and insert the stopper to the belt clip.



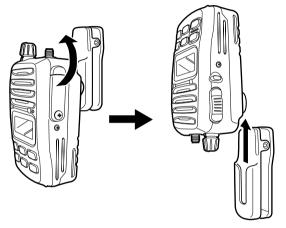
3 Once the transceiver is locked in place, it will swivel 360 degrees.



SUPPLIED ACCESSORIES AND ATTACHMENTS 2

To remove:

Turn the transceiver upside down, and then lift up to release the transceiver from the belt clip.



CAUTION:

HOLD THE TRANSCEIVER TIGHTLY, WHEN ATTACHING OR REMOVING THE TRANSCEIVER FROM THE BELT CLIP.

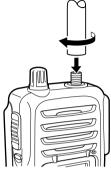
If the transceiver is accidentally dropped and the swivel belt clip's stopper is scratched or damaged, the swivel belt clip may not work properly.

♦ Flexible antenna

Connect the supplied flexible antenna to the antenna connector.

CAUTION:

- NEVER carry the transceiver by
- holding the antenna.
- Transmitting without an antenna
- may damage the transceiver.

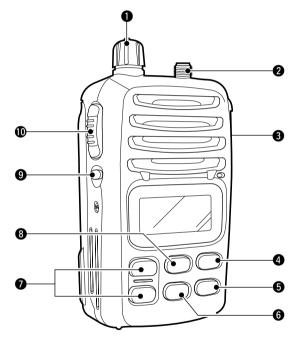


♦ Handstrap

Pass the handstrap through the loop on the back side of the transceiver as illustrated at right. This facilitates carrying.



Front, top and side panels



1 VOLUME CONTROL [VOL]

Turns power ON and adjusts the audio level.

- **2** ANTENNA CONNECTOR (p. 3) Connects the supplied antenna.
- **3** SPEAKER-MICROPHONE CONNECTOR [SP MIC] (p. 26) Connects the optional speaker-microphone.



[SP MIC] jack cover

NOTE: KEEP the [SP MIC] jack cover attached to the transceiver when the speaker-microphone is not in use.

SCAN [SCN•DUAL]

- Starts and stops normal or priority scan. (p. 14)
- Enters watch mode when pushed for 1 sec. (p. 15)

⑤ TRANSMIT POWER/LOCK SWITCH [H/L•LOCK]

- Selects high, middle (except for the German version) or low power when pushed. (p. 10)
- Toggles the lock function ON/OFF when pushed for 1 sec. (p. 11)

G CHANNEL 16 SWITCH [16•C]

- Selects Channel 16 when pushed. (p. 8)
- Selects the call channel when pushed for 1 sec. (p. 8)
- Enters call channel write mode when the call channel is selected and this switch is pushed for 3 sec. (p. 12)

CHANNEL UP/DOWN SWITCHES $[\blacktriangle]/[\bigtriangledown]$

- Select an operating channel. (p. 9)
- Selects the set mode condition of item. (p. 17)
- Checks TAG channels or changes scanning direction during scan. (p. 14)
- Sets and clears the displayed channel as a TAG (scanned) channel when pushed both switches for 1 sec.
- While turning power ON, clears all TAG channels in the selected channel group when both switches are pushed.

③ DIAL/CHANNEL GROUP SWITCH [DIAL]

- Selects one of 3 regular channels in sequence when pushed for 1 sec. (pgs. 8, 9, 16)
- International, USA (or ATIS*) and LAND (PMR) channels are available. *German version only
- Push to return to the condition before selecting the channel when the priority channel or the call channel is selected.

SQUELCH SWITCH [SQL] (p. 11)

- Push this switch, then set the squelch level with $[\blacktriangle]/[\triangledown]$.
- Manually opens the squelch for channel monitoring while pushed and held.
- While pushing this switch, turn the power ON to enter the set mode.

() PTT SWITCH [PTT]

Push and hold to transmit; release to receive.

♦ BATTERY PACK RELEASE BUTTON

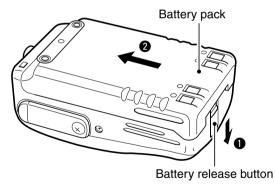
To release the battery pack:

Push the battery release button in the direction of the arrow (1) as shown below. The battery pack is then released.

To attach the battery pack:

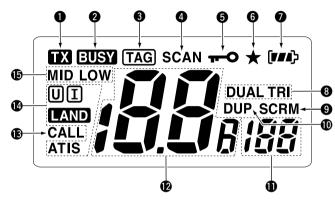
Slide the battery pack on the back of the transceiver in the direction of the arrow (2), then lock it with the battery release button.

*Slide the battery pack until the battery release button makes a 'click' sound.



CAUTION: When pushing the battery release button, slide the battery pack slightly in the direction of the arrow (2) to ease release. This will prevent possible injuring to your fingers or nails

Function display



TRANSMIT INDICATOR (p. 10)

Appears while transmitting.

BUSY INDICATOR (p. 10)

- Appears when receiving a signal or when the squelch opens.
- Blinks while monitoring.

3 TAG CHANNEL INDICATOR (p. 14) Appears when a TAG channel is selected.

SCAN INDICATOR (p. 14) Blinks while scanning.

6 LOCK INDICATOR (p. 11) Appears while the lock function is activated.

ONARROW INDICATOR (p. 16)

Appears when narrow channel spacing is selected. *LAND (PMR) channel group only.

ØBATTERY INDICATOR

Indicates remaining battery power.

| Indication | [v #4]> | (TT) | (ک | [} |
|---------------|-----------------|---------------|-------------------|------------|
| Battery level | Full | Middle | Charging required | Discharged |

Imac blinks when the battery is over charged.

3 DUALWATCH/TRI-WATCH INDICATORS (p. 15)

"DUAL" appears during Dualwatch; "TRI" appears during Tri-watch.

OSCRAMBLER INDICATOR

Appears when the optional voice scrambler is activated. (pgs. 12, 21)

OUPLEX INDICATOR

Appears when a duplex channel is selected.

1SUB CHANNEL READOUT

- Indicates Channel 16 during priority scan, Dualwatch or Tri-watch. (p. 15)
- Indicates the set mode item while in set mode.

CHANNEL NUMBER READOUT

- Indicates the selected operating channel number.
- In set mode, indicates the selected condition.

(CALL CHANNEL INDICATOR (p. 8)

Appears when the call channel is selected.

CHANNEL GROUP INDICATOR (pgs. 9, 16)

"[]" appears when International; "[]" appears when U.S.A. (U.K. version only); "[]" appears when LAND (PMR) channel group is selected. "ATIS" appears when the channel group in which ATIS function is activated. (German version only)

TRANSMIT POWER INDICATOR (p. 10)

- "LOW" appears when low power is selected.
- "MID" appears when middle power is selected. (Except for the German version)
- No indication when high power is selected.

Channel selection

IMPORTANT: Prior to using the transceiver for the first time, the battery pack must be fully charged for optimum life and operation. To avoid damage to the transceiver, turn the power OFF while charging.

♦ Channel 16

Channel 16 (Distress channel) is used for establishing initial contact with another station and for emergency communications. Channel 16 is automatically monitored during both Dualwatch and Tri-watch. While standing by, you must monitor Channel 16.

- 1) Push [16•C] to select Channel 16.
- ② Push [DIAL] to return to the condition before selecting Channel 16, or push [▲]/[▼] to select the operating channel.





♦ Call channel

Each regular channel group has a separate call channel. In addition, each call channel is monitored during Tri-watch. The call channels can be reprogrammed and are used to store your most often used channels in each channel group for quick recall.

- ① Push [16•C] for 1 sec. to select the call channel in the selected channel group.
 - "CALL" and the call channel number appear.
 - Each channel group may have its own call channel after programming a call channel. See the "Call channel programming" on p. 12 for details.
- ② Push [DIAL] to return to the condition before selecting the call channel, or push [▲]/[▼] to select the operating channel.



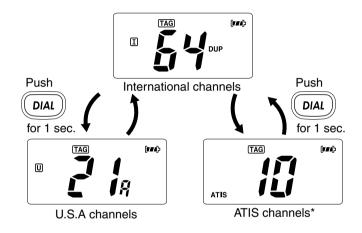


Channel 16 is the default setting. (depending on version)

♦ International, U.S.A and ATIS* channels

There are 57 International, 58 U.S.A. and 57 $ATIS^*$ channels. These channel groups may be specified for the operating area.

- ① Push [DIAL] to select a regular channel.
- (2) Push $[\blacktriangle]/[\bigtriangledown]$ to select a channel.
 - "DUP" appears for duplex channels.
- ③ To change the channel group, push [DIAL] for 1 sec.
 - International, U.S.A. and ATIS* channels can be selected in sequence. Depending on the setting, LAND (PMR) channel can be selected. See the "LAND (PMR) CHANNEL OPERATION" on p. 16 for details.
- * German version only



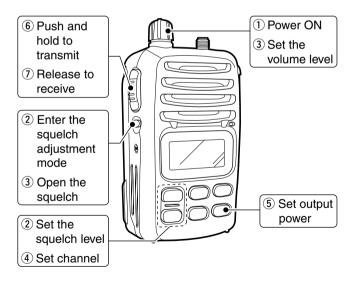
Receiving and transmitting

CAUTION: Transmitting without an antenna may damage the transceiver.

- 1 Rotate [VOL] clockwise to turn power ON.
- ② Push [SQL] to enter the squelch adjustment mode, then push
 [▲]/[▼] to set the squelch level.
- ③ Push and hold [SQL] for 1 sec. to open the squelch, then rotate [VOL] to set the volume level while holding down the [SQL] key. (See the set mode item "Monitor switch action" on p. 19.)
- ④ Push $[\blacktriangle]/[\nabla]$ to select the desired channel.
 - When receiving a signal, " \fbox appears and audio is emitted from the speaker.
 - Further adjustment of [VOL] may be necessary at this point.
- (5) Push [H/L•LOCK] to select the output power if necessary.
 - "LOW" appears when low power is selected; "MID" appears when middle power is selected (except for the German version); no indication when high power is selected.
 - Choose low power for short range communications, choose high power for longer distance communications.
 - Some channels are for low power only.
- (6) Push and hold [PTT] to transmit, then speak into the microphone.
 - "TX" appears.
 - Channel 70 cannot be used for transmission (for GMDSS use).
- O Release [PTT] to receive.

IMPORTANT: To maximize the readability of your transmitted signal, pause a few sec. after pushing [PTT], hold the microphone 5 to 10 cm from your mouth and speak at a normal voice level.

NOTE: The transceiver has a power save function to conserve the battery power and it cannot be turned OFF. The power save function activates automatically when no signal is received for 5 sec.



Adjusting the squelch level

The IC-M87 has a squelch even though there is no control knob for it. In order to receive signals properly, as well as for the scan to function effectively, the squelch must be adjusted to the proper level.

- Push [SQL] to enter the squelch adjustment mode, then adjust the squelch level with [▲]/[▼].
 - "SL" indicator appears.
 - There are 11 squelch levels to choose from: OP is completely open; 10 is the tight squelch level.
 - When no key is pushed for 5 sec., the transceiver returns to normal condition.
- 2 Push [SQL] again to return to normal condition.



Automatic backlighting

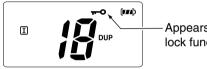
This function is convenient for nighttime operation. The automatic backlighting can be activated in set mode. (p. 19)

 Push any key except for [PTT] to turn the backlighting ON.
 The backlighting is automatically turned OFF after 5 sec. of inactivity.

Lock function

This function electronically locks all keys (except for [PTT], [SQL] and [H/L•LOCK]) to prevent accidental channel changes and function access.

Push [H/L•LOCK] for 1 sec. to turn the lock function ON and OFF.



Appears while the lock function is used.

■ Call channel programming

Call channel is used to access Channel 16 (default: may differ according to version), however, you can program the call channel with your most often-used channels in each channel group for quick recall.

1 Push [DIAL] for 1 sec. several times to select the desired channel group (U.S.A., International and ATIS) to be programmed.



- 2 Push [16•C] for 1 sec. to select the call channel.
 - "CALL" and call channel number appear.
- ③ Push [16•C] again for 3 sec. (until a long beep changes to 2 short beeps) to enter call channel programming condition.
 - Call channel number starts blinking.
- (4) Push $[\blacktriangle]/[\bigtriangledown]$ to select the desired channel.
- 5 Push [16•C] to program the displayed channel as the call channel.
 - · Call channel number stops blinking.











Voice scrambler operation

Activating the scrambler

The optional voice scrambler provides private communications. In order to receive or send scrambled transmissions. vou must first activate the scrambler function.

- (1) Select an operating channel except Channel 16 or 70.
- (2) While pushing and holding [SQL], push [SCN•DUAL].
 - "SCRM" appears.
- (3) To turn the scrambler function OFF, repeat step (2).
 - "SCRM" disappears.



Appears when the voice scrambler function is in use.

Programming scramble codes

There are 32 codes (1 to 32) available for programming. Set the code in set mode. In order to understand each other, all transceivers in your group must have the same scramble code, as well as the same scrambler unit. See page 21 for scrambler code setting details.

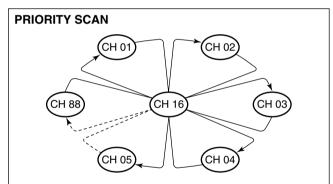
SCAN OPERATION



Scan types

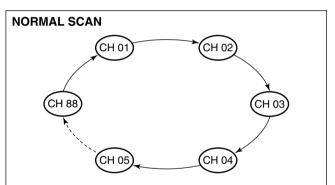
Scanning is an efficient way to locate signals quickly over a wide frequency range. The transceiver has priority scan and normal scan.

In addition, an auto scan function is available for standby convenience. (p. 18)



Priority scan searches through all TAG channels in sequence while monitoring Channel 16. When a signal is detected on Channel 16, scan pauses until the signal disappears; when a signal is detected on a channel other than Channel 16, scan becomes Dualwatch until the signal disappears. Set the TAG channels (scanned channel) before scanning. Clear the TAG for unwanted channels which inconveniently stop scanning, such as those for digital communications.

W Choose priority or normal scan in set mode. (p. 18)



Normal scan, like priority scan, searches through all TAG channels in sequence. However, unlike priority scan, Channel 16 is not checked unless Channel 16 is set as a TAG channel.

Setting TAG channels

For more efficient scanning, add desired channels as TAG channels or clear TAG channels for unwanted channels. Channels that are not tagged will be skipped during scanning. TAG channels can be assigned to each channel group (U.S.A., International and ATIS) independently.

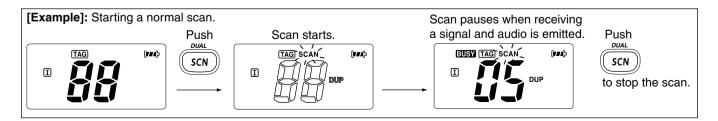
- ① Select the desired channel group by pushing [DIAL] for 1 sec., if desired.
- ② Select the desired channel to set as a TAG channel.
- ③ Push both [▲] and [▼] for 1 sec. to set the displayed channel as a TAG channel.
 - "TAG" appears in the function display.
- ④ To cancel the TAG channel setting, push both [▲] and [▼] for 1 sec.
 - "TAG" disappears.

• Clearing all TAG channels in the selected channel group While pushing and holding both $[\blacktriangle]$ and $[\triangledown]$, turn power ON to clear all TAG channels in the channel group.

Starting a scan

Set the priority scan function, scan resume timer and auto scan function in advance, using set mode. (p. 18)

- ① Select the desired channel group by pushing [DIAL] for 1 sec., if desired.
- 2 Push [SCN•DUAL] to start priority or normal scan.
 - "SCAN" blinks in the function display.
 - "16" appears during priority scan.
 - When a signal is received, scan pauses until the signal disappears or resumes after pausing 5 sec. according to set mode setting. (Channel 16 is still monitored during priority scan.)
 - Push [▲]/[▼] to check the scanning TAG channels, to change the scanning direction or resume the scan manually.
- 3 To stop the scan, push [SCN•DUAL].
 - "SCAN" disappears.
 - Pushing [PTT], [16•C] or [DIAL] also stops the scan.

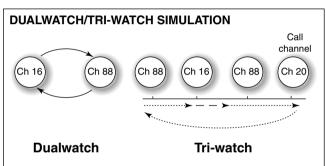


DUALWATCH/TRI-WATCH

6

Description

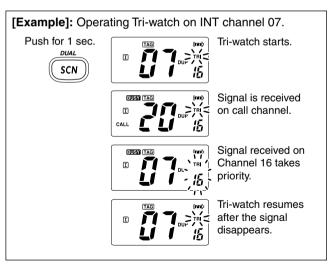
Dualwatch monitors Channel 16 while you are receiving another channel; Tri-watch monitors Channel 16 and the call channel while receiving another channel. Dualwatch/Triwatch is convenient for monitoring Channel 16 when you are operating on another channel.



- If a signal is received on Channel 16, Dualwatch/Triwatch pauses on Channel 16 until the signal disappears.
- If a signal is received on the call channel during Triwatch, Tri-watch becomes Dualwatch until the signal disappears.
- To transmit on the selected channel during Dualwatch/ Tri-watch, push and hold [PTT].

Operation

- ① Select Dualwatch or Tri-watch in the set mode. (p. 19)
- ② Select the desired operating channel.
- ③ Push [SCN•DUAL] for 1 sec. to start Dualwatch or Triwatch (depending on set mode setting).
 - "DUAL" blinks during Dualwatch; "TRI" blinks during Tri-watch.
 - A beep tone sounds when a signal is received on Channel 16.
 - Tri-watch becomes Dualwatch when receiving a signal on the call channel.
- 4 To cancel Dualwatch/Tri-watch, push [SCN•DUAL] again.



LAND (PMR) CHANNEL OPERATION

LAND (PMR) Channel Group

A max. of 22 free LAND mobile channels (allocated 146.000 to 174.000 MHz) can be programmed into the LAND channel group for simple communication with PMR transceivers in the VHF band.

Moreover, any of the marine channels in the INT and USA channel groups can be programmed.

The default setting of the LAND channel group is the same as that of the INT channel group. Ask your local Icom dealer for the LAND channel group setting and PMR frequency programming details.

- 1) Push [DIAL] to select a regular channel.
- (2) To change the channel group, push [DIAL] for 1 sec. several times.
 - "
 "
 appears when LAND (PMR) channel group is selected.
- ③ Push $[\blacktriangle]/[\bigtriangledown]$ to select a channel.
 - "DUP" appears for duplex channels.



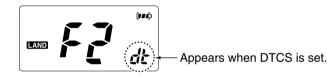
NOTE: The basic settings (e.g. call channel programming) are same as the International and U.S.A. channels. Refer to the appropriate pages for details.

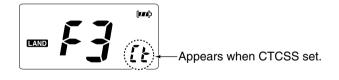
Function display

When Narrow, DTCS or CTCSS is set, the display shows the indications as below.



Appears when Narrow channel spacing is set.





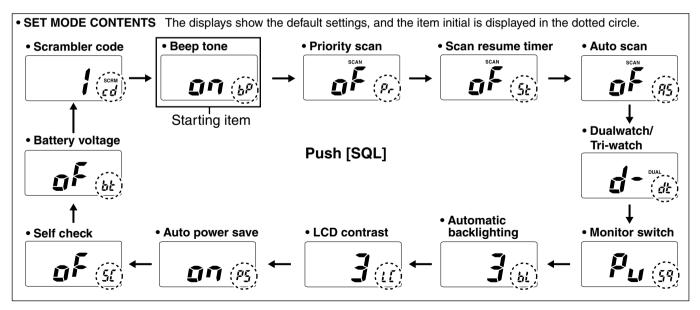
8

Set mode programming

set mode is used to change the condition of 12 transceiver functions: Beep tone function, Priority scan function, Scan resume timer, Auto scan function, Dualwatch/Tri-watch function, Monitor switch action, Automatic backlighting, LCD contrast selection, Auto power save function, Self check function, Battery voltage indicator and Scrambler code.

♦ SET mode operation

- 1) Turn power OFF.
- While pushing [SQL], turn power ON to enter set mode.
 "bp" appears.
- ③ Push [SQL] to select the desired item, if necessary.
- (4) Push $[\blacktriangle]/[\nabla]$ to select the desired condition of the item.
- (5) To exit set mode, push [16•C].



Set mode items

Beep tone function "bP"

You can select silent operation by turning the beep tones OFF, or you can have 2 types of confirmation beeps sound at the push of a switch. When ON is selected, a fixed beep (Pi) sounds and when US is selected, the preset beeps (e.g. do, re, mi) sound.







Beep tone ON (default)

User Beep

Priority scan function "Pr"

The transceiver has 2 scan types—normal and priority scans. Normal scan searches all TAG channels in the selected channel group. Priority scan searches all TAG channels in sequence while monitoring Channel 16.



Normal scan (default)



Priority scan

♦ Scan resume timer "St"

The scan resume timer can be set as a pause (OFF) or timer scan (ON).

- OFF : When a signal is detected on a channel, scan pauses on the channel until the signal disappears, and then resumes.
- ON : When a signal is detected on a channel, scan pauses on the channel for 5 sec., and then resumes.

PUSH





Scan resume timer ON

Scan resume timer OFF (default)

Auto scan function "AS"

The Auto scan function starts the desired scan automatically when no signal is received, or no operation is performed for 30 sec.







Auto scan OFF (default)

Auto scan ON

♦ Dual/Tri-watch function "dt"

This item selects Dualwatch or Tri-watch as desired. See p. 14 for details







Dualwatch function (default)

Tri-watch function

Monitor switch action "Sq"

The monitor switch action cuts off the squelch function temporarily. This switch action contains PUSH (Pu) or HOLD (Ho) settings as shown below.

- Pu (PUSH) : The monitor function is activated by pushing and holding [SQL] for 1 sec. The squelch opens while holding down the key.
- Ho (HOLD) : The monitor function is activated by pushing and holding [SQL] for 1 sec. The squelch stays open until any key is pushed.





Monitor action PUSH (default)

Monitor action Hold

ÇQ

Automatic backlighting "bL"

This function is convenient for nighttime operation. The automatic backlighting can be adjusted from OFF, 1 (dark)-3 (bright); 3 (default). Select 1-3 to turn this function ON.

- The automatic backlighting turns the backlighting ON when any key except for [PTT] is pushed.
- The backlighting is automatically turned OFF after 5 sec. of inactivity.





Automatic backlighting (default)

Automatic backlighting OFF

♦ LCD contrast selection "LC"

The contrast of the LCD can be adjusted from 4 levels.

• 1 (bright)-4 (dark); 3 (default)





LCD contrast 1

♦ Auto power save function "PS"

The auto power save function reduces current drain by deactivating the receiver circuit for preset intervals.

- OFF : The power save function is turned OFF.
- ON : The power save function is turned ON. The power save function will be activated when no signal is received, and no operation is performed for 5 sec.







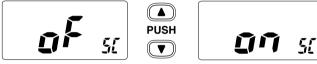
Auto power save ON (default)

Auto power save OFF

♦ Self check function "SC"

The self check function checks transceiver conditions by itself, and informs you in case a problem is found. The following items are checked after the power is turned ON, then it switches to operation mode.

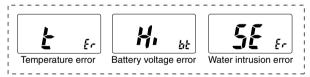
- Temperature : Outside of -35°C to +73°C (approx.)
- Connected battery voltage
- Water intrusion



Self check OFF (default)

Self check ON

When error messages as shown below are displayed, see trouble shooting for advice (p. 27).



Battery voltage indicator "bt"

This function contains display or non-display settings of the voltage of the connected battery pack when the power is ON.

• The voltage of the connected battery pack is displayed for 2 sec. after power is turned ON.







Battery voltage OFF (default)

Battery voltage ON

Scrambler code "cd"

There are 32 codes (1 to 32) available for programming. In order to understand each other, all transceivers in your group must have the same scramble code.





Scrambler code 1 (default)

| 32 |
|----|
| 0 |

Scrambler code 32

scrm rd

| Function | Indication | Switch |
|---------------------------|------------|------------------|
| Beep tone function | "bP" | OFF / ON* / US |
| Priority scan function | "Pr" | OFF* / ON |
| Scan resume timer | "St" | OFF* / ON |
| Auto scan function | "AS" | OFF* / ON |
| Dual/Tri-watch function | "dt" | Dual* / Tri |
| Monitor switch action | "Sq" | Push* / Hold |
| Automatic backlighting | "bL" | OFF / 1 / 2 / 3* |
| LCD contrast selection | "LC" | 1 / 2 / 3* / 4 |
| Auto power save function | "PS" | OFF / ON* |
| Self check function | "SC" | OFF* / ON |
| Battery voltage indicator | "bt" | OFF* / ON |
| Scrambler code | "cd" | 1* / 2 /…/ 32 |

SET MODE LIST

* default setting

9

BATTERY CHARGING

Battery charging

Prior to using the transceiver for the first time, the battery pack must be fully charged for optimum life and operation.

CAUTION: To avoid damage to the transceiver, turn it OFF while charging.

- Recommended temperature range for charging: 0°C to +45°C
- The Li-Ion battery is functioning within -10°C to +60°C
- Use the specified chargers (BC-119N, BC-121N and BC-152N). **NEVER** use another manufacturer's charger.
- Use the supplied AC adapter for BC-152N. **NEVER** use another manufacturer's AC adapter.

Recommendation:

Charge the supplied battery pack for a maximum of up to 10 hours. Li-lon batteries are different from Ni-Cd batteries in that it is not necessary to completely charge and discharge them to prolong the battery life. Therefore, charging the battery in intervals, and not for extended periods is recommended.

Cautions

NEVER incinerate used battery packs. Internal battery gas may cause an explosion.

NEVER immerse the battery pack in water. If the battery pack becomes wet, be sure to wipe it dry immediately (particularly the battery terminals) BEFORE attaching it to the transceiver. Otherwise, the terminals will become corroded, or cause connection failure, etc.

NEVER short the terminals of the battery pack. Also, current may flow into nearby metal objects, such as a necklace, etc. Therefore, be careful when carrying with, or placing near metal objects, carrying in handbags, etc.

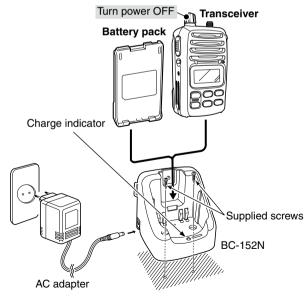
DO NOT leave the battery pack in a fully charged, or completely discharged condition for long time. It causes shorter battery life. In case of leaving the battery pack unused for a long time, it must be kept safely after discharge, or use the battery until the battery indicator shows the middle level, then remove it from the transceiver.

If your battery pack seems to have no capacity even after being charged, completely discharge it by leaving the power ON overnight. Then, fully charge the battery pack again. If the battery pack still does not retain a charge (or very little), a new battery pack must be purchased.

BATTERY CHARGING 9

♦ Charging connections

- ① Attach the BC-152N to a flat surface, such as desk or cabin, if desired.
- (2) Connect the AC adapter as shown below.
- ③ Insert the battery pack with/without the transceiver into the charger.
 - The charge indicator lights orange while charging.
- ④ Charge the battery pack approximately 10 hours, depending on the remaining power condition.
 - The charge indicator lights green when charging is completed.



If the charge indicator blinks orange or green, or does not light when a problems is detected.

% SOLUTIONS:

• Remove the battery pack, and reinsert it.

• Remove the battery pack, clean the battery terminals, then reinsert it.

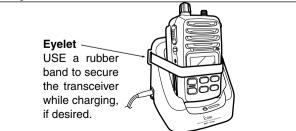
 If the battery pack temperature is high, remove and let it cool down, then reinsert it.

If you are unable to solve the problem through the use of these solutions, the battery pack or the charger may be damaged, or the battery life may be over. In that case, contact your nearest Icom Dealer or Service Center.

🥢 NOTE:

After charging is completed, the BC-152N will automatically recharge the battery pack when the battery voltage decreases. If the battery pack is often left in the charger for long periods, the battery life cycle will be shorter.

♦ For your convenience

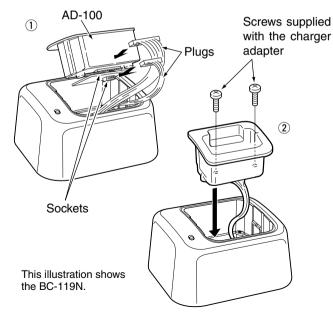


9 BATTERY CHARGING

AD-100 installation

The AD-100 CHARGER ADAPTER must be installed into the BC-119N or BC-121N before battery charging.

- ①Attach the plugs from the BC-119N/BC-121N to the AD-100.
- ② Secure the AD-106 into the holder space of the BC-119N/ BC-121N with the supplied screws.

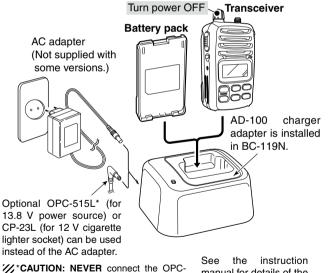


Optional battery chargers

♦ Rapid charging with the BC-119N+AD-100

The optional BC-119N provides rapid charging of the battery packs. The following are additionally required.

- AD-100 charger adapter
- An AC adapter (may be supplied with BC-119N depending on version).



*CAUTION: NEVER connect the OPC-515L to a power source using reverse polarity. This will ruin the battery charger. White line:

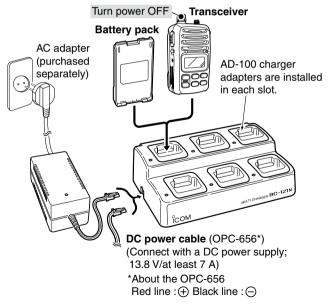
Black line: See the instruction manual for details of the charger LED indication, operation, etc.

BATTERY CHARGING 9

♦ Rapid charging with the BC-121N+AD-100

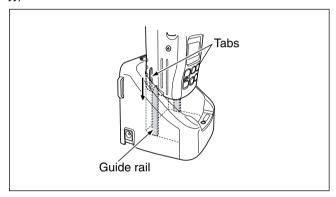
The optional BC-121N allows up to 6 battery packs to be charged simultaneously. The following are additionally required.

- Six AD-100 charger adapters
- An AC adapter (BC-157) or the DC power cable OPC-656, supplied with the BC-121N.



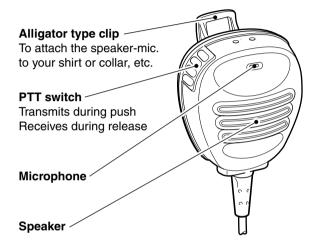
W IMPORTANT: Battery charging caution

Ensure the guide tabs on the battery pack are correctly aligned with the guide rails inside the charger adapter. (This illustration is described with the BC-152N.)



10 SPEAKER-MICROPHONE

HM-138 Description

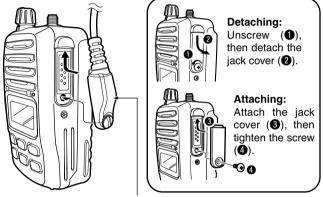


NEVER immerse the connector in water. If the connector becomes wet, be sure to dry it BEFORE attaching it to the transceiver.

NOTE: The microphone is located at the top of the speaker-microphone, as shown in the diagram above. To maximize the readability of your transmitted signal (voice), hold the microphone approx. 5 to 10 cm from your mouth, and speak in a normal voice level.

Attachments

Insert the connector of the speaker-microphone into the [SP MIC] connector on the transceiver and tighten the screw.



CAUTION: Attach the speaker-microphone's connector securely to prevent accidental dropping, or water intrusion in the connector.

IMPORTANT: KEEP the [SP MIC] jack cover attached when the speaker-microphone is not in use. If the cover is not attached, water will get into the transceiver. Moreover, the terminals (pins) will become rusty, or the transceiver will function abnormally if the connector gets wet.

CAUTION: For ATEX compliance in hazardous areas, the jack cover just also be attached when the HM-138 is not being used.

TROUBLESHOOTING 11

| PROBLEM | POSSIBLE CAUSE | SOLUTION | REF. |
|--|--|--|------------------------------------|
| The transceiver does not turn ON. | The battery is exhausted.Bad connection to the battery pack. | Recharge the battery pack. Check the connection to the transceiver. | p. 22 p. 5 |
| No sound from speaker. | Squelch level is too deep. Volume level is too low. Speaker has been exposed to water. | Set squelch to the threshold point. Set [VOL] to a suitable level. Drain water from the speaker. | p. 11 p. 10 — |
| Transmitting is impos- sible, or high power can not be selected. | • | Change channels. Recharge the battery pack. Push [H/L•LOCK] to select high power. | pgs. 8, 9, 28 p. 22 p. 10 |
| The displayed channel cannot be changed. | Lock function is activated. | Push [H/L•LOCK] for 1 sec. to cancel the function. | p. 11 |
| Scan does not start. | "TAG" channels are not programmed. | Set the desired channels as "TAG" chan- nels. | p. 14 |
| No beeps. | Beep tones are turned OFF. | • Set the beep tones to ON (Fix Beep/User Beep) in set mode. | p. 18 |
| Self check error. (Temperature) | • The temperature is outside of -35°C to +73°C (approx.) | • Leave the transceiver at room temperature for a while. Turn the power ON to check if the internal temperature has returned to normal. | |
| Self check error. (Battery voltage) | • The connected battery pack's voltage is more than 8.8 V. | Verify the battery voltage is correct. | _ |
| Self check error. (Water intrusion) | Water has entered the transceiver. | • Have the transceiver checked at your local distributor or dealer to see whether the transceiver works properly or not. | |

12 VHF MARINE CHANNEL LIST

• International channels

| СН | Frequen | cy (MHz) | 011 | Frequen | cy (MHz) | СН | Frequen | cy (MHz) | СН | Frequency (MHz) | | СН | Frequen | cy (MHz) | СН | Frequen | cy (MHz) |
|----|----------|----------|-----|----------|----------|------|----------|----------|-----|-----------------|---------|----|----------|----------|----|----------|----------|
| СП | Transmit | Receive | СН | Transmit | Receive | Сп | Transmit | Receive | Сп | Transmit | Receive | Сп | Transmit | Receive | СП | Transmit | Receive |
| 01 | 156.050 | 160.650 | 11 | 156.550 | 156.550 | 21 | 157.050 | 161.650 | 61 | 156.075 | 160.675 | 71 | 156.575 | 156.575 | 81 | 157.075 | 161.675 |
| 02 | 156.100 | 160.700 | 12 | 156.600 | 156.600 | 22 | 157.100 | 161.700 | 62 | 156.125 | 160.725 | 72 | 156.625 | 156.625 | 82 | 157.125 | 161.725 |
| 03 | 156.150 | 160.750 | 13 | 156.650 | 156.650 | 23 | 157.150 | 161.750 | 63 | 156.175 | 160.775 | 73 | 156.675 | 156.675 | 83 | 157.175 | 161.775 |
| 04 | 156.200 | 160.800 | 14 | 156.700 | 156.700 | 24 | 157.200 | 161.800 | 64 | 156.225 | 160.825 | 74 | 156.725 | 156.725 | 84 | 157.225 | 161.825 |
| 05 | 156.250 | 160.850 | 15 | 156.750 | 156.750 | 25 | 157.250 | 161.850 | 65 | 156.275 | 160.875 | 75 | 156.775 | 156.775 | 85 | 157.275 | 161.875 |
| 06 | 156.300 | 156.300 | 16 | 156.800 | 156.800 | 26 | 157.300 | 161.900 | 66 | 156.325 | 160.925 | 76 | 156.825 | 156.825 | 86 | 157.325 | 161.925 |
| 07 | 156.350 | 160.950 | 17 | 156.850 | 156.850 | 27 | 157.350 | 161.950 | 67 | 156.375 | 156.375 | 77 | 156.875 | 156.875 | 87 | 157.375 | 157.375 |
| 08 | 156.400 | 156.400 | 18 | 156.900 | 161.500 | 28 | 157.400 | 162.000 | 68 | 156.425 | 156.425 | 78 | 156.925 | 161.525 | 88 | 157.425 | 157.425 |
| 09 | 156.450 | 156.450 | 19 | 156.950 | 161.550 | 37A* | 157.850 | 157.850 | 69 | 156.475 | 156.475 | 79 | 156.975 | 161.575 | P4 | 161.425 | 161.425 |
| 10 | 156.500 | 156.500 | 20 | 157.000 | 161.600 | 60 | 156.025 | 160.625 | 70† | 156.525 | 156.525 | 80 | 157.025 | 161.625 | | | |

• USA channels (for U.K. version only)

| СН | Frequence | cy (MHz) | СН | Frequen | cy (MHz) | СН | Frequen | cy (MHz) | СН | Frequen | Frequency (MHz) | | Frequency (MHz) | | СН | Frequen | cy (MHz) |
|-----|-----------|----------|-----|----------|----------|------|----------|----------|-----|----------|-----------------|-----|-----------------|---------|-----|----------|----------|
| СП | Transmit | Receive | Сп | Transmit | Receive | СП | Transmit | Receive | Сп | Transmit | Receive | СН | Transmit | Receive | Сп | Transmit | Receive |
| 01A | 156.050 | 156.050 | 12 | 156.600 | 156.600 | 22A | 157.100 | 157.100 | 64A | 156.225 | 156.225 | 77 | 156.875 | 156.875 | 86 | 157.325 | 161.925 |
| | | | 13 | 156.650 | 156.650 | 23A | 157.150 | 157.150 | 65A | 156.275 | 156.275 | 78A | 156.925 | 156.925 | 86A | 157.325 | 157.325 |
| 03A | 156.150 | 156.150 | 14 | 156.700 | 156.700 | 24 | 157.200 | 161.800 | 66A | 156.325 | 156.325 | 79A | 156.975 | 156.975 | 87 | 157.375 | 161.975 |
| | | | 15 | 156.750 | 156.750 | 25 | 157.250 | 161.850 | 67 | 156.375 | 156.375 | 80A | 157.025 | 157.025 | 87A | 157.375 | 157.375 |
| 05A | 156.250 | 156.250 | 16 | 156.800 | 156.800 | 26 | 157.300 | 161.900 | 68 | 156.425 | 156.425 | 81A | 157.075 | 157.075 | 88 | 157.425 | 162.025 |
| 06 | 156.300 | 156.300 | 17 | 156.850 | 156.850 | 27 | 157.350 | 161.950 | 69 | 156.475 | 156.475 | 82A | 157.125 | 157.125 | 88A | 157.425 | 157.425 |
| 07A | 156.350 | 156.350 | 18A | 156.900 | 156.900 | 28 | 157.400 | 162.000 | 70† | 156.525 | 156.525 | 83A | 157.175 | 157.175 | P4* | 161.425 | 161.425 |
| 08 | 156.400 | 156.400 | 19A | 156.950 | 156.950 | 37A* | 157.850 | 157.850 | 71 | 156.575 | 156.575 | 84 | 157.225 | 161.825 | | | |
| 09 | 156.450 | 156.450 | 20 | 157.000 | 161.600 | 61A | 156.075 | 156.075 | 72 | 156.625 | 156.625 | 84A | 157.225 | 157.225 | | | |
| 10 | 156.500 | 156.500 | 20A | 157.000 | 157.000 | | | | 73 | 156.675 | 156.675 | 85 | 157.275 | 161.875 | | | |
| 11 | 156.550 | 156.550 | 21A | 157.050 | 157.050 | 63A | 156.175 | 156.175 | 74 | 156.725 | 156.725 | 85A | 157.275 | 157.275 | | | |

[†]Receive only

*UK Marina Channels: M1=37A (157.850 MHz), M2=P4 (161.425 MHz) for U.K. version only

SPECIFICATIONS 13

| GENERAL | | | Max. frequency deviation | |
|-------------------------------------|-------------------|--|---|---|
| Frequency cover | erage | | Marine | : ±5 kHz (Wide) |
| Marine TX | - | : 156.000–161.450 MHz | PMR | : ±5 kHz (Wide) |
| RX | | : 156.000–163.425 MHz | | ±4 kHz (Wide) <german ver.=""></german> |
| PMR TX/ | ′RX | : 146.000–174.000 MHz | | ±2.5 kHz (Narrow) |
| Mode | | | Audio harmonics distortion | : Less than 10% (at 60% mod.) |
| Marine | | : 16K0G3E | Spurious emissions | : 0.25 µW (below 2GHz) |
| PMR | | : 16K0F3E* (Wide)/ | | 1 µW (above 2GHz) |
| | | 8K50F3E (Narrow) | | |
| | | *14K0F3E for German version | RECEIVER | |
| Channel spacir | ng | | Receive system | : Double-conversion superhetero- |
| Marine | - | : ±25 kHz | | dyne |
| PMR | | : ±25 kHz (Wide) | Sensitivity (20 dB SINAD) | |
| | | ±20 kHz (Wide) <german ver.=""></german> | Marine | : –2 dBµ EMF (typical) |
| | | ±12.5 kHz (Narrow) | PMR | : –4 dBµ EMF (typical) |
| Current drain (a | at 7.4 V DC) | : TX at 1 W 0.7 A typical | Squelch sensitivity | : 0 dBµ EMF (typical) |
| | | TX at 0.5 W 0.6 A typical | Intermodulation rejection ratio | |
| | | Max. audio 200 mA typical | Marine | : 68 dB |
| | | Power save 20 mA typical | PMR | : 65 dB |
| Frequency stat | oility | : ±1.5 kHz (–25°C to +55°C) | Spurious response rejection ratio | : 70 dB |
| Usable temperative | ature range | | Adjacent channel selectivity | : 70 dB (Wide) |
| Marine | | : –15°C to +55°C | | 60 dB (Narrow; PMR only) |
| PMR | | : –25°C to +55°C | Hum and noise ratio | : 40 dB (Wide) |
| Dimensions | | : 62 (W) × 97(H) × 39(D) mm | | 34 dB (Narrow; PMR only) |
| | | (Projections not included) | Audio output power | |
| Weight (approx | .; with BP-227AX) | : 280 g | Marine | : 0.2 W at 10% distortion with an 8 Ω load |
| TRANSMITTER | R | | PMR | : 0.35 W typical at 10% distortion with |
| | | | | |

• Output power (at 7.4 V DC)

Modulation system

: 1/0.5 W

: 1 W ALL

modulation

: Variable reactance frequency

Marine

PMR

All stated specifications are subject to change without notice or obligation.

an 8 Ω load

14 OPTIONS

• BP-227AX Li-Ion BATTERY PACK

7.4 V/1850 mAh/14 Wh Li-Ion battery pack. The same as supplied with the transceiver. BP-227AX must be charged with the supplied BC-152N or the optional BC-119N/121N.

• BC-119N DESKTOP CHARGER + AD-100 CHARGER ADAPTER

+ BC-145S AC ADAPTER

For rapid charging of battery packs. An AC adapter is supplied with the charger.

Charging time: Approximately 2 to 2.5 hours

• BC-121N MULTI-CHARGER + AD-100 CHARGER ADAPTER (6 pcs.) + BC-157 AC ADAPTER

For rapid charging of up to 6 battery packs (six AD-100's are required) simultaneously. An AC adapter may be supplied depending on version.

Charging time: Approximately 2 to 2.5 hours

• BC-152N DESKTOP CHARGER + BC-147S AC ADAPTER Used for regular charging of battery pack. The same as supplied with the transceiver.

Charging time: Approximately 10 hours

• MB-86 SWIVEL BELT CLIP

Swivel type belt clip. The same as supplied with the transceiver.

• HM-138 SPEAKER-MICROPHONE

Full-sized waterproof speaker-microphone including alligator type clip to attach to your shirt or collar, etc.

- MB-98 BELT CLIP
- MB-96F LEATHER BELT HANGER For use with MB-98

Approved Icom optional equipment is designed for optimal performance when used with an Icom transceiver.

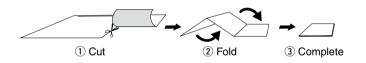
Icom is not responsible for the destruction or damage to an Icom transceiver in the event the Icom transceiver is used with equipment that is not manufactured or approved by Icom.

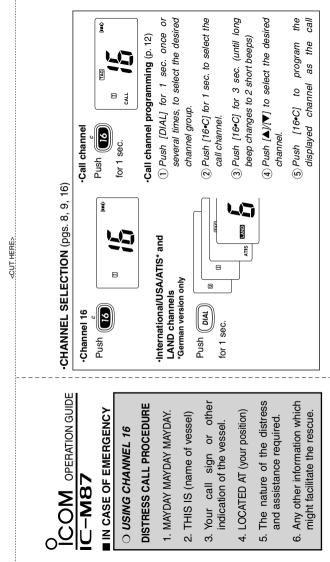
Some options may not be available in some countries. Please ask your dealer for details.

QUICK REFERENCE 15

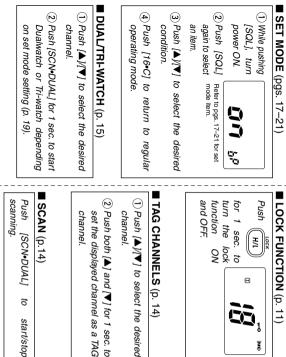
Important operating instructions are summed up in this and the following page for your simple reference.

By cutting along the line and folding on the dotted line, it will become a card sized operating guide which can easily be carried in a card case or wallet, etc.





31



(1) Push $[\blacktriangle]/[\bigtriangledown]$ to select the desired

VOICE SCRAMBLER (p. 12

| 9 While nuching and holding ISOI | (µ. ∠1). | set mode | bler code in | 1) Set a scram- | |
|----------------------------------|---|----------|--------------|-----------------|----|
| hae r | Cannot be channels. | | C | | |
| holdin | Cannot be used on ch 16 or 70 channels. | Ē | 3 | | |
| 227 | ch 16 or 7 | SCHW | ŝ | (m) | i, |
| | ð | | ŝ | • | L |

pusiniy Ğ ΩĽĮ,

push [SCN•DUAL] ð turn the

function ON and OFF.

DOC

tached Declaration of Conformity.

Telecommunication Terminal Directive 1999/5/EC and ATEX Directive 94/9/EC. This warning symbol indicates that this equipment operates in non-harmonised frequency bands and/ or may be subject to licensing conditions in the country of use. Be sure to check that you have the

CE Versions of the IC-M87 which display the "CE" symbol on the serial number label, comply with the

essential requirements of the European Radio and

The following explanations are about the symbols on the at-

correct version of this radio or the correct programming of this radio, to comply with national licensing requirement.

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ATEX CAUTIONS 17

♦ Special conditions for safe use

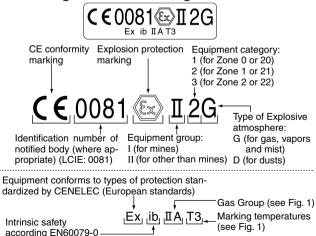
The equipment is an intrinsically safe equipment. It can be used in a potentially explosive atmosphere.

The equipment must be powered only by the battery lcom type BP-227AX.

When the transceiver is used in a hazardous areas, either the jack cover or HM-138 must be attached to the connector. Failure to do this will make the radio ATEX non-compliant and may result in an accident during use in hazardous areas.

The battery shall be charged only in non hazardous areas. The battery shall be changed only in non hazardous areas. Ambient operating temperature: -20° C to $+55^{\circ}$ C

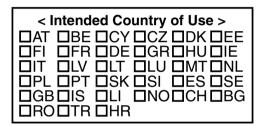
Meaning of ATEX marking codes



| | | | Ma | Max. Temperature | ure | | |
|------|------|------------------------|-----------------------------|------------------|---------------|-------------------|---------------|
| | | T1: 450C | T2: 300C | T3: 200C | T4: 135C | T5: 100C | T6: 85C |
| | I | Methane | I | I | I | I | Ι |
| | | Acetone | Ethyl alcohol | Benzine | Acetalde hyde | I | - |
| | | Ethane | I-amyl acetate | Diesel fuel | Ethyl ether | I | |
| | | Ethyl acetate | n-butane | Aircraft fuel | I | I | I |
| | | Ammonia | n-butyl alcohol Heating oil | Heating oil | I | I | I |
| | | Benzene (pure) | I | n-hexane | Ι | | I |
| າວເຮ | V 11 | Acetic acid | I | I | Ι | I | Ι |
| | | Carbon Monoxide | Ι | I | Ι | I | I |
| | | Methanol | I | I | I | I | I |
| | | Propane | I | I | I | I | I |
| _ | | Toluene | I | I | I | I | I |
| | IIB | Town Gas (Coal Gas) | Ethylene | I | | | I |
| | ПС | Hydrogen | Acetylene | Ι | Ι | Carbon disulphide | Ethyl nitrate |
| 1 | | | | | | | |

(Fig. 1)

Count on us!



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Icom Inc. 1-1-32 Kamiminami, Hirano-ku, Osaka 547-0003, Japan